

Certificate

Inspection of welding process

Certificate No. **01 8610 PL/A-240082.00**

Name and address
of the manufacturer **AXTONE S.A.**
ul. Zielona 2
37-220 Kańczuga
Poland

It is hereby certified that the manufacturer has furnished
proof of the quality requirements to be met for his
welding activity.

Specification(s) **EN ISO 3834-2:2021**

Test report No. **3834/84974378/2024**

Certification scope **Inspection of welding processes according to
EN ISO 3834-2**

Manufacturing plant **ul. Zielona 2; 37-220 Kańczuga**

Period of validity **10.05.2024 - 09.05.2029**

Zabrze, 10.05.2024

Leszek Zadroga
Certification Body



Certification scope:

Attachment to certificate No.	01 8610 PL/A-240082.00
Range of production	Manufacture of railway vehicles or of components for railway vehicles
Welding process(es) acc. to EN ISO 4063	111, 121, 135, 136, 135/121
Material group acc. to ISO/TR 15608	1, 3, 4, 5, 8, 11, X120Mn12
Remarks	TÜV Rheinland Polska Sp. z o. o. has performed the initial inspection of the manufacturing plant in terms of quality requirements for fusion welding of metallic materials and performs the continuous surveillance.
General provisions	Certification conditions EN ISO 3834 are available on www.tuv.pl/zalaczniki The requirements of EN ISO 3834-2 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Certification Body.